



AKKO **A** **TUM** **16** x **D3**

S **P** **M** **T** **06** **02** **04**

2 Kesiş Stili / Cutter Style

TUM : Takma Uçlu Matkap / U-Drill

3 Takım Çapı / Tool Diameter

4 Delme Derinliği / Drilling Depth

D x 2
D x 3
D x 4

5 Uç Şekli / Insert Form

W

S

6 Serbest Uç Açısı / Clearance angle of Insert

C

P

8 Uç Tipi / Type of Insert

A J T
 $\beta = 70-90^\circ$ $\beta = 70-90^\circ$ $\beta = 40-60^\circ$

B M
 $\beta = 70-90^\circ$

C N
 $\beta = 70-90^\circ$

F Q
 $\beta = 40-60^\circ$

G R
 $\beta = 70-90^\circ$

H

U
 $\beta = 40-60^\circ$

W
 $\beta = 40-60^\circ$

X Special / Özel

10 Kalınlık / Thickness

01 s = 1.59
T1 s = 1.98
02 s = 2.38
T2 s = 2.78
03 s = 3.18
T3 s = 3.97
04 s = 4.76
05 s = 5.56
06 s = 6.35
07 s = 7.94
09 s = 9.52

7 Toleranslar / Tolerance Classes

	d	m	t
A	±0.025	±0.005	±0.025
C	±0.025	±0.013	±0.025
E	±0.025	±0.025	±0.025
F	±0.013	±0.005	±0.025
G	±0.025	±0.025	±0.130
H	±0.013	±0.013	±0.025
J	±0.05-0.15	±0.005	±0.025
K	±0.05-0.15	±0.013	±0.025
L	±0.05-0.15	±0.025	±0.025
M	±0.05-0.15	±0.08-0.20	±0.130
N	±0.05-0.15	±0.08-0.20	±0.025
U	±0.08-0.25	±0.13-0.38	±0.130

d : Daire Ölçüsü / Inscribed Circle
m : Şekle Göre / Refer to Figure
t : Kalınlık / Thickness

9 Kesme Kenar Uzunluğu / Cutting Edge Length

11 Köşe Konfigürasyonu / Corner Radius

01 r = 0.1
02 r = 0.2
04 r = 0.4
08 r = 0.8
12 r = 1.2
16 r = 1.6
24 r = 2.4